

## Handbook Of Maintenance Management And Engineering

Many readers already regard the Maintenance Planning and Scheduling Handbook as the chief authority for establishing effective maintenance planning and scheduling in the real world. The second edition adds new sections and further develops many existing discussions to make the handbook more comprehensive and helpful. In addition to practical observations and tips on such topics as creating a weekly schedule, staging parts and tools, and daily scheduling, this second edition features a greatly expanded CMMS appendix which includes discussion of critical cautions for implementation, patches, major upgrades, testing, training, and interfaces with other company software. Readers will also find a timely appendix devoted to judging the potential benefits and risks of outsourcing plant work. A new appendix provides guidance on the "people side" of maintenance planning and work execution. The second edition also has added a detailed aids and barriers analysis that improves the appendix on setting up a planning group. The new edition also features "cause maps" illustrating problems with a priority systems and schedule compliance. These improvements and more continue to make the Maintenance Planning and Scheduling Handbook a maintenance classic.

The 1990s have seen a worldwide growth in companies investment in maintenance in terms of labour cost, equipment investment and its application. This text provides engineers with a compendium of maintenance procedures and techniques.

Of the more than \$300 billion spent on plant maintenance and operations, U.S. industry spends as much as 80 percent of this amount to correct chronic failures of machines, systems, and people. With machines and systems becoming increasingly complex, this problem can only worsen, and there is a clear and pressing need to establish comprehensive equi

An Updated Guide to Establishing Cutting-Edge Operations and Maintenance Procedures for Today's Complex Facilities  
An essential on-the-job resource, Facility Manager's Maintenance Handbook presents step-by-step coverage of the planning, design, and execution of operations and maintenance procedures for structures, equipment, and systems in any type of facility. This career-building reference provides the tools needed to streamline facility management processes...reduce operational costs...and ensure the effective utilization, maintenance, repair, and renovation of existing physical assets. Now with 40% new information, this Second Edition includes brand-new chapters on emergency response procedures...maintenance operations benchmarking...capital and operational budgets management...boiler and steam plant operations... and other vital topics. The only book of its kind to cover both operations and maintenance, the updated Facility Manager's Maintenance Handbook features: Updated information on mechanical equipment and systems maintenance The latest fire protection procedures A comprehensive account of building codes Guidance on hazardous materials handling Excellent preparation for the IFMA Certified Facility Manager (CFM) qualification Inside This State-of-the-Art Facility Management Resource • Part 1: Organizing for Maintenance Operations • Part 2: Facility Operations and Maintenance • Operations Plans • Maintenance Plans • Part 3: Equipment and Systems Operations • Maintenance o Part 4: Facilities Emergency Preparedness o Part 5: Capital Investment

You can have the ability of saving money immediately!

Plant engineers are responsible for a wide range of industrial activities, and may work in any industry. This means that breadth of knowledge required by such professionals is so wide that previous books addressing plant engineering have either been limited to only certain subjects or cursory in their treatment of topics. The Plant Engineering Handbook offers comprehensive coverage of an enormous range of subjects which are of vital interest to the plant engineer and anyone connected with industrial operations or maintenance. This handbook is packed with indispensable information, from defining just what a Plant Engineer actually does, through selection of a suitable site for a factory and provision of basic facilities (including boilers, electrical systems, water, HVAC systems, pumping systems and floors and finishes) to issues such as lubrication, corrosion, energy conservation, maintenance and materials handling as well as environmental considerations, insurance matters and financial concerns. One of the major features of this volume is its comprehensive treatment of the maintenance management function; in addition to chapters which outline the operation of the various plant equipment there is specialist advice on how to get the most out of that equipment and its operators. This will enable the reader to reap the rewards of more efficient operations, more effective employee contributions and in turn more profitable performance from the plant and the business to which it contributes. The Editor, Keith Mobley and the team of expert contributors, have practiced at the highest levels in leading corporations across the USA, Europe and the rest of the world. Produced in association with Plant Engineering magazine, this book will be a source of information for plant engineers in any industry worldwide. \* A Flagship reference work for the Plant Engineering series \* Provides comprehensive coverage on an enormous range of subjects vital to plant and industrial engineer \* Includes an international perspective including dual units and regulations

If you have been living the day to day pressures and struggles of doing maintenance, then this is definitely a book for you. Life of a maintenance is typically a struggle as most industries end up being reactive all the times.

The Best On-the-Job Guide to Industrial Plant Equipment and Systems This practical, one-of-a-kind field manual explains how equipment in industrial facilities operates and covers all aspects of commissioning relevant to engineers and project managers. Plant Equipment and Maintenance Engineering Handbook contains a data log of all major industrial and power plant components, describes how they function, and includes rules of thumb for operation. Hundreds of handy reference materials, such as calculations and tables, plus a comprehensive listing of electrical parts with common supplier nomenclature are also included in this time-saving resource. FEATURES DETAILED COVERAGE OF:  
Compressors \* Air conditioning \* Ash handling \* Bearings and lubrication \* Boilers \* Chemical cleaning and Flushing \* Condensers and circulating water systems \* Controls \* Conveyor systems \* Cooling towers \* Corrosion Deaerators \*

Diesel and gas turbines \* Electrical \* Fans \* Fire protection \* Fuels and combustion \* Piping \* Pumps Turbines \* Vibration \* Water treatment

Instrument Engineers' Handbook – Volume 3: Process Software and Digital Networks, Fourth Edition is the latest addition to an enduring collection that industrial automation (AT) professionals often refer to as the "bible." First published in 1970, the entire handbook is approximately 5,000 pages, designed as standalone volumes that cover the measurement (Volume 1), control (Volume 2), and software (Volume 3) aspects of automation. This fourth edition of the third volume provides an in-depth, state-of-the-art review of control software packages used in plant optimization, control, maintenance, and safety. Each updated volume of this renowned reference requires about ten years to prepare, so revised installments have been issued every decade, taking into account the numerous developments that occur from one publication to the next. Assessing the rapid evolution of automation and optimization in control systems used in all types of industrial plants, this book details the wired/wireless communications and software used. This includes the ever-increasing number of applications for intelligent instruments, enhanced networks, Internet use, virtual private networks, and integration of control systems with the main networks used by management, all of which operate in a linked global environment. Topics covered include: Advances in new displays, which help operators to more quickly assess and respond to plant conditions Software and networks that help monitor, control, and optimize industrial processes, to determine the efficiency, energy consumption, and profitability of operations Strategies to counteract changes in market conditions and energy and raw material costs Techniques to fortify the safety of plant operations and the security of digital communications systems This volume explores why the holistic approach to integrating process and enterprise networks is convenient and efficient, despite associated problems involving cyber and local network security, energy conservation, and other issues. It shows how firewalls must separate the business (IT) and the operation (automation technology, or AT) domains to guarantee the safe function of all industrial plants. This book illustrates how these concerns must be addressed using effective technical solutions and proper management policies and practices. Reinforcing the fact that all industrial control systems are, in general, critically interdependent, this handbook provides a wide range of software application examples from industries including: automotive, mining, renewable energy, steel, dairy, pharmaceutical, mineral processing, oil, gas, electric power, utility, and nuclear power.

This comprehensive reference explains and demonstrates successful management techniques for all aspects of maintenance, repair and improvements for buildings, machinery, equipment and grounds. It gives you guidance for organizing and staffing your department, estimating and budgeting, scheduling and controlling work, improving productivity, and bolstering the importance of your role in the organization. "The Maintenance Management Framework" describes and reviews the concept, process and framework of modern maintenance management of complex systems; concentrating specifically on modern modelling tools (deterministic and empirical) for maintenance planning and scheduling. It will be bought by engineers and professionals involved in maintenance management, maintenance engineering, operations management, quality, etc. as well as graduate students and researchers in this field.

This updated edition is an invaluable source of practical cost-effective maintenance, repair, installation, and field verification procedures for machinery engineers. It is filled with step-by-step instructions and quick-reference checklists that describe preventive and predictive maintenance for major process units such as vertical, horizontal, reciprocating, and liquid ring vacuum pumps, fans and blowers, compressors, turboexpanders, turbines, and more. Also included are sections on machinery protection, storage, lubrication, and periodic monitoring. A new section examines centrifugal pumps and explains how and why they continue to fail. More new information focuses on maintenance for aircraft derivative gas turbines. This revised edition gives special attention throughout to maintenance and repair procedures needed to ensure efficiency, performance, and long life.

The Handbook of Maintenance Management Industrial Press Inc.

The days of troubleshooting a piece of gear armed only with a scope, voltmeter, and a general idea of how the hardware works are gone forever. As technology continues to drive equipment design forward, maintenance difficulties will continue to increase, and those responsible for maintaining this equipment will continue to struggle to keep up. The Electronic Systems Maintenance Handbook, Second Edition establishes a foundation for servicing, operating, and optimizing audio, video, computer, and RF systems. Beginning with an overview of reliability principles and properties, a team of top experts describes the steps essential to ensuring high reliability and minimum downtime. They examine heat management issues, grounding systems, and all aspects of system test and measurement. They even explore disaster planning and provide guidelines for keeping a facility running under extreme circumstances. Today more than ever, the reliability of a system can have a direct and immediate impact on the profitability of an operation. Advocating a carefully planned, systematic maintenance program, the richly illustrated Electronic Systems Maintenance Handbook helps engineers and technicians meet the challenges inherent in modern electronic equipment and ensure top quality performance from each piece of hardware.

This book is a comprehensive guide for developing an effective preventive maintenance program for any facility. Topics include facility inspection and assessment, effective lubrication practices, commercial roofing repair, indoor air quality management, applicable government codes, standards and regulations, detailed preventive maintenance procedures, and maintenance scheduling. Specific maintenance approaches are examined for more than 100 types of equipment and building components. Also discussed are the economic value of preventive maintenance, management and motivation of the preventive maintenance team, and setting up a computerized maintenance management system (CMMS).

Stay Up to Date on the Latest Issues in Maintenance Engineering The most comprehensive resource of its kind, Maintenance Engineering Handbook has long been a staple for engineers, managers, and technicians seeking current advice on everything from tools and techniques to planning and scheduling. This brand-new edition brings you up to date on the most pertinent aspects of identifying and repairing faulty equipment; such dated subjects as sanitation and housekeeping have been removed. Maintenance Engineering Handbook has been advising plant and facility professionals for more than 50 years. Whether you're new to the profession or a practiced veteran, this updated edition is an absolute necessity. New and updated sections include: Belt Drives, provided by the Gates Corporation Repair and Maintenance Cost Estimation Ventilation Fans and Exhaust Systems 10 New Chapters on Maintenance of Mechanical Equipment Inside: • Organization and Management of the Maintenance Function • Maintenance Practices • Engineering and Analysis Tools • Maintenance of Facilities and Equipment • Maintenance of Mechanical Equipment • Maintenance of Electrical Equipment • Instrumentation and Reliability Tools • Lubrication • Maintenance Welding • Chemical Corrosion Control and Cleaning

This text addresses in great detail the requirements for designing, implementing, and managing programs and procedures for the maintenance of major building elements from the foundation to the roof, including interior and exterior support systems and sitework elements. Topics include facilities as assets, major renovations, preventative maintenance, special maintenance considerations, and designing for building maintenance.

This new edition of an informative and accessible book guides building surveyors and facilities managers through the key aspects of property maintenance and continues to be of value to both students and practitioners. With the increasing cost of new-build, effective maintenance of existing building stock is becoming ever more important and building maintenance work now represents nearly half of total construction output in the UK. Building Maintenance Management provides a comprehensive profile of the many aspects of property maintenance. This second edition has been updated throughout, with sections on outsourcing; maintenance planning; benchmarking and KPIs; and current trends in procurement routes (including partnering and the growth of PFI) integrated into the text. There is also a new chapter on the

changing context within which maintenance is carried out, largely concerned with its relationship to facilities management. More coverage is given of maintenance organisations and there are major updates to relevant aspects of health and safety and to contract forms.

Offers an introduction to the concept of 'excellence' in the several forms of maintenance used during the life of any system or facility. This book looks at various distinct forms of maintenance including: Routine Maintenance, Turnaround Maintenance, Program Maintenance, Project (Maintenance) Management, and Reliability in Maintenance.

To be able to compete successfully both at national and international levels, production systems and equipment must perform at levels not even thinkable a decade ago. Requirements for increased product quality, reduced throughput time and enhanced operating effectiveness within a rapidly changing customer demand environment continue to demand a high maintenance performance. In some cases, maintenance is required to increase operational effectiveness and revenues and customer satisfaction while reducing capital, operating and support costs. This may be the largest challenge facing production enterprises these days. For this, maintenance strategy is required to be aligned with the production logistics and also to keep updated with the current best practices. Maintenance has become a multidisciplinary activity and one may come across situations in which maintenance is the responsibility of people whose training is not engineering. This handbook aims to assist at different levels of understanding whether the manager is an engineer, a production manager, an experienced maintenance practitioner or a beginner. Topics selected to be included in this handbook cover a wide range of issues in the area of maintenance management and engineering to cater for all those interested in maintenance whether practitioners or researchers. This handbook is divided into 6 parts and contains 26 chapters covering a wide range of topics related to maintenance management and engineering.

"As the only reference that provides vital information in a concise and easy-to-use format, Benchmarking Best Practices in Maintenance Management will provide users with all the necessary tools to be successful in benchmarking maintenance management. As a revision of the author's previously successful resource, World Class Maintenance Management, it presents a logical, step-by-step methodology that will enable a company to conduct a cost-effective benchmarking effort. It presents an overview of the benchmarking process, a self analysis, and a database of the results of more than 100 companies that have used the analysis. "This is an excellent reference manual. I believe it should be in the hands of every manager, engineer, and supervisor in the maintenance field." --James A. Collier, University of Arkansas"

Maintenance Audits Handbook: A Performance Measurement Framework explores the maintenance function and performance of an organization, and outlines the key aspects required for an effective and efficient maintenance performance measurement (MPM) system. Incorporating different aspects of traditional literature and considering various frameworks on the subject, it examines the auditing process as well as the use and development of maintenance metrics. It identifies different frameworks and models showcasing how MPM systems should be implemented as well as the values that are created when different frameworks are used. The book presents performance indicators within a framework that classifies and sorts according to functional and hierarchical aspects. It introduces techniques that can help determine the right set of performance indicators. It also outlines a process that combines both numerical indicators with the classical result of massive questionnaires successfully incorporating both the quantitative and qualitative aspects of maintenance performance. In addition, the author provides examples of MPM frameworks that are used in organizations with condition-based, vibration-based, and reliability-centered maintenance. A useful handbook for students and maintenance professionals, this book provides readers with an understanding of how to Align the organizational strategy to the strategies of the maintenance function Link the maintenance performance measures to the different hierarchies of the organization and establish effective communication between them Translate the MPis at operational level to the corporate level (to create value for the whole organization and its customers) Identify the weaknesses and strengths of the implemented maintenance strategy Maintenance Audits Handbook: A Performance Measurement Framework provides readers with a sound foundation for developing and measuring a comprehensive maintenance improvement strategy using qualitative and quantitative data, and serves as an ideal resource for maintenance/mechanical engineers, maintenance/performance/business/production managers and industry professionals involved in maintenance.

Written specifically for the oil and gas industry, Reliable Maintenance Planning, Estimating, and Scheduling provides maintenance managers and engineers with the tools and techniques to create a manageable maintenance program that will save money and prevent costly facility shutdowns. The ABCs of work identification, planning, prioritization, scheduling, and execution are explained. The objective is to provide the capacity to identify, select and apply maintenance interventions that assure an effective maintenance management, while maximizing equipment performance, value creation and opportune and effective decision making. The book provides a pre- and post- self-assessment that will allow for measure competency improvement. Maintenance Managers and Engineers receive an expert guide for developing detailed actions including repairs, alterations, and preventative maintenance. The nuts and bolts of the planning, estimating, and scheduling process for oil and gas facilities Step-by-step maintenance guide will provide long-term, results-based operational services Case studies based on the oil and gas industry

This book presents the latest research findings in the field of maintenance and safety of aging infrastructure. The invited contributions provide an overview of the use of advanced computational and/or experimental techniques in damage and vulnerability assessment as well as maintenance and retrofitting of aging structures and infrastructures such as buildings, bridges, lifelines and ships. Cost-efficient maintenance and management of civil infrastructure requires balanced consideration of both structural performance and the total cost accrued over the entire life-cycle considering uncertainties. In this context, major topics treated in this book include aging structures, climate adaptation, climate change, corrosion, cost, damage assessment, decision making, extreme events, fatigue life, hazards, hazard mitigation, inspection, life-cycle performance, maintenance, management, NDT methods, optimization, redundancy, reliability, repair, retrofit, risk, robustness, resilience, safety, stochastic control, structural health monitoring, sustainability, uncertainties and vulnerability. Applications include bridges, buildings, dams, marine structures, pavements, power distribution poles, offshore platforms, stadiums and transportation networks. This up-to-date overview of the field of maintenance and safety of aging infrastructure makes this book a must-have reference work for those involved with structures and infrastructures, including students, researchers and practitioners.

This work sets out to furnish all levels of engineering management with the material necessary to provide cost-effective maintenance, discussing the functional design of products as well as the identification of failure systems that permit scheduled maintenance procedures. This second edition presents information on ISO 9000 requirements, utilities management, the use of bar-coding in maintenance efforts, plant re-arrangement and minor construction, and more.

The Handbook of Reliability, Maintenance, and System Safety through Mathematical Modeling discusses the many factors affect reliability and performance, including engineering design, materials, manufacturing, operations, maintenance, and many more. Reliability is one of the fundamental criteria in engineering systems design, with maintenance serving as a way to support reliability throughout a system's life. Addressing these issues requires information, modeling, analysis and testing. Different techniques are proposed and implemented to help readers analyze various behavior measures (in terms of the functioning and performance) of systems. Enables mathematicians to convert any process or system into a model that can be analyzed through a specific technique Examines reliability and mathematical modeling in a variety of disciplines, unlike competitors which typically examine only one Includes a table of contents with simple to complex examples, starting with basic models and then refining modeling approaches step-by-step

An Updated Guide to Establishing Cutting-Edge Operations and Maintenance Procedures for Today's Complex Facilities An essential on-the-job resource, Facility Manager's Maintenance Handbook presents step-by-step coverage of the planning, design, and execution of operations and maintenance procedures for structures, equipment, and systems in any type of facility. This career-building reference provides the tools needed to streamline facility management processes...reduce operational costs...and ensure the effective utilization, maintenance, repair, and renovation of existing physical assets. Now with 40% new information, this Second Edition includes brand-new chapters on emergency response procedures...maintenance operations benchmarking...capital and operational budgets management...boiler and steam plant operations... and other vital topics. The only book of its kind to cover both operations and maintenance, the updated Facility Manager's Maintenance Handbook features: Updated information on mechanical equipment and systems maintenance The latest fire protection procedures A comprehensive account of building codes Guidance on hazardous materials handling Excellent preparation for the IFMA Certified Facility Manager (CFM) qualification Inside This State-of-the-Art Facility Management Resource • Part 1: Organizing for Maintenance Operations • Part 2: Facility Operations and Maintenance • Operations Plans • Maintenance Plans • Part 3: Equipment and Systems Operations • Maintenance o Part 4: Facilities Emergency Preparedness o Part 5: Capital Investment

Rules of Thumb for Maintenance and Reliability Engineers will give the engineer the "have to have" information. It will help instill knowledge on a daily basis, to do his or her job and to maintain and assure reliable equipment to help reduce costs. This book will be an easy reference for engineers and managers needing immediate solutions to everyday problems. Most civil, mechanical, and electrical engineers will face issues relating to maintenance and reliability, at some point in their jobs. This will become their "go to" book. Not an oversized handbook or a theoretical treatise, but a handy collection of graphs, charts, calculations, tables, curves, and explanations, basic "rules of thumb" that any engineer working with equipment will need for basic maintenance and reliability of that equipment. • Access to quick information which will help in day to day and long term engineering solutions in reliability and maintenance • Listing of short articles to help assist engineers in resolving problems they face • Written by two of the top experts in the country

Now in its second edition and written by a highly acclaimed maintenance professional, this comprehensive and easy-to-understand resource provides a short review of all the major discussions going on in the management of the maintenance function. This revision of a classic has been thoroughly updated to include advances in technology and thinking and is sure to be found useful by maintenance professionals everywhere. It's the perfect reference for any maintenance professional that needs a quick update on any specific area within the subject. Contains five entirely new chapters, including Dealing with Contracts, 5S, Lean Maintenance, PM Optimizing, and Fire Fighting. Contains five entirely new chapters, including Dealing with Contracts, 5S, Lean Maintenance, PM Optimizing, and Fire Fighting. Offers a complete survey of the field, an introduction to maintenance and a review of maintenance management. Provides a manual for cost reduction and a primer for the stockroom. Includes a training regime for new supervisors, managers and planners.

This utterly comprehensive work is thought to be the first to integrate the literature on the physics of the failure of complex systems such as hospitals, banks and transport networks. It has chapters on particular aspects of maintenance written by internationally-renowned researchers and practitioners. This book will interest maintenance engineers and managers in industry as well as researchers and graduate students in maintenance, industrial engineering and applied mathematics.

From the author of the classic reference, Die Design Handbook, Die Maintenance Handbook crystallizes lessons that have been learned through years of scrupulous problem solving in countless shops around the globe. It goes beyond typical solutions to common tool and die problems. It gives effective maintenance strategies, so trouble can be avoided early in the game. Learn how costly die repairs can be avoided when required tasks are applied at scheduled times during the die maintenance process. This book guides the reader through the basics of the die operation, and then prescribes the correct maintenance procedures for each critical task, including those never before put to print.

The extensively revised second edition of Terry Wireman's landmark introduction to CMMS has been written to assist anyone investigating the possibility of using a computer in the maintenance function. It provides the information needed to successfully evaluate, select, and implement a system. Readers unfamiliar with the earlier book will discover how progressive companies are using computer programs to achieve cost reduction and control the maintenance of any facility.

This unique resource covers aircraft maintenance program development and operations from a managerial as well as technical perspective. Readers will learn how to save money by minimizing aircraft downtime and slashing maintenance and repair costs. \* Plan and control maintenance \* Coordinate activities of the various work centers \* Establish an initial maintenance program \* Develop a systems concept of maintenance \* Identify and monitor maintenance problems and trends

A CMMS is an integrated set of computer programs and data files used to efficiently govern the massive amounts of data generated by maintenance, inventory control, and purchasing. With a CMMS in place, you will effectively manage both the human and capital resources in your plant. Now you can: trace materials used and track their costs; maintain optimum, cost-effective inventory levels; better utilize labor; automatically create maintenance histories; and make maintenance cost data readily accessible in a variety of formats.

Publisher's Note: Products purchased from Third Party sellers are not guaranteed by the publisher for quality, authenticity, or access to any online entitlements included with the product. The industry-standard resource for maintenance planning and scheduling—thoroughly revised for the latest advances Written by a Certified Maintenance and Reliability Professional (CMRP) with more than three decades of experience, this resource provides proven planning and scheduling strategies that will take any maintenance organization to the next level of performance. The book resolves common industry frustration with planning and reduces the complexity of scheduling in addition to dealing with reactive maintenance. You will find coverage of estimating labor hours, setting the level of plan detail, creating practical weekly and daily schedules, kitting parts, and more, all designed to increase your workforce without hiring. Much of the text applies the timeless management principles of Dr. W. Edwards Deming and Dr. Peter F. Drucker. You will learn how you can do more proactive work when your hands are full of reactive work. Maintenance Planning and Scheduling Handbook, Fourth Edition, features more new case studies showing real world successes, a new chapter on getting better storeroom support, major revisions that describe the best KPIs for planning, major additions to the issue of "selling" planning to gain support, revisions to make work order codes more useful, a new appendix on numerically auditing planning success, and a new appendix devoted entirely to selecting a great maintenance planner. Maintenance Planning and Scheduling Handbook, Fourth Edition covers: •The business case for the benefit of planning •Planning principles •Scheduling principles •Handling reactive maintenance •Planning a work order •Creating a weekly schedule•Daily scheduling and supervision •Parts and planners•The computer CMMS in maintenance•How planning works with PM, PdM, and projects •Controlling planning: the best KPIs KPIs for planning and overall maintenance •Shutdown, turnaround, overhaul, and outage management •Selling, organizing, analyzing, and auditing planning

Uptime describes the combination of activities that deliver fewer breakdowns, improved productive capacity, lower costs, and better environmental performance. The bestselling second edition of Uptime has been used as a textbook on maintenance management in several postsecondary institutions and by many companies as the model framework for their maintenance management programs. Following in the tradition of its bestselling predecessors, Uptime: Strategies for Excellence in Maintenance Management, Third Edition explains how to deal with increasingly complex technologies, such as mobile and cloud computing, to support maintenance departments and set the stage for compliance with international standards for asset management. This updated edition reflects a far broader and deeper wealth of experience and knowledge. In addition, it restructures its previous model of excellence slightly to align what must be done more closely with how to do it. The book provides a strategy for developing and executing improvement plans that work well with the new values prevalent in today's workforce. It also explains how you can use seemingly competing improvement tools to complement and enhance each other. This edition also highlights action you can take to compensate for the gradual loss of skills in the current workforce as "baby boomers" retire. The field of maintenance is hard to approach because the language is strange. This book introduces the fundamentals of maintenance and will allow the outsider to understand the jargon. The book offers a complete survey of the field, a review of maintenance management, a manual for cost reduction, a primer for the stock room, and a training regime for new supervisors, managers and planners.

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